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# PX-101, PX-146, PX-157, PX-235, PX-246, PX-260, PX-310, PX-313, PX-320, PX-324, PX-335, PX-346, PX-368, PX-376, PX-387, PX-420, PX-431, PX-475, PX-701, PX-801, PX-803, PX-805, PX-809, PX-812, PX-846, PX-823

# **Product Manual**



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# **brain**boxes

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# 1. Introduction

# 1.1. The PCI Express PX- Range

The PX-Range are PCI Express (PCIe) cards providing several RS-232 and RS-422/485 9-pin COM ports (see datasheets for alternatives) to any computer with a PCIe Lane. The advantage of Brainboxes PCI Express cards is that they can fit into any standard 1x, 4x, 8x or 16x PCIe Lane.

Using the PCI Express card's COM ports, all supporting 921,600 Baud, makes fast and effective communication between multiple devices simple.



# 1.2. The PCI Express PX POS Range

These are powered products for POS or powered applications. They offer 12V or GND on Pin 1 & 12V or 5V on Pin 9.

The power is taken from the PC via a Disk Connector or SATA connector.



PX-801 Low Profile 1+1 x RS232 POS SATA

PX-803 Low Profile 1xRS232 POS SATA

PX-846 Standard Profile 1xRS232 POS SATA

PX-809 Low Profile 1+1 x RS232 POS DISK

PX-812 Low Profile 1xRS232 POS DISK

PX-823 Standard Profile 1xRS232 DISK

# 1.3. Supported Operating Systems

The PCI Express PX Range can be used with the following Microsoft Operating Systems with the supplied Boost.PCIe drivers;





Windows XP 32 bit & 64 bit Editions

Windows Vista

Windows Server 2008

Windows Server 2008 32 bit & 64 bit Editions

Windows Vista 32 bit & 64 bit Editions



Windows Server 2003 32 bit & 64 bit Editions



Microsoft Windows 7 32 bit & 64 bit Editions



Microsoft Windows 8 32 bit & 64 bit Editions

Brainboxes PCI Express Drivers have undergone Microsoft testing with the PX RS-232 and RS-422/485 family. Upon passing these tests, the drivers were signed by Microsoft, as an indication of their quality and stability.

# 2. Installation Instructions

## PLEASE READ CAREFULLY

- For RS-232 Cards, there are two Installation steps to installing the Boost.PCIe driver:
  - 1. CARD driver
  - 2. PORT driver
- For RS-422/485 Cards, there are three Installation steps to installing the Boost.PCIe driver:
  - 1. CARD driver
  - 2. PORT driver
  - 3. BASE SYSTEM DEVICE driver. This is the RS-422/485 Controller
- Each step will take you through a full installation using the Found New Hardware wizard.
- Once the Card is installed, the Operating System will detect the COM Port. All you will need to do to
  install the COM Port is to run through the same installation steps as the Card. This also applies to
  the RS-422/485 Controller
- Follow the Operating System specific instructions below to start the installation procedure.

If you have any issues with installation, please follow the steps in Section 4: Uninstallation, then attempt to install again. If you still have issues, see Section 6: Troubleshooting and Testing

## 2.1. Windows XP and Windows Server 2003 installation

Note: Images below show a PX-260 4 Port RS-232 device as an example. The same installation steps can be applied to all other products in the PCI Express range.

- 1. Turn off the PC (unplug from power socket) and insert the PCI Express Card into a free PCIe slot.
- 2. Turn the PC on.
- 3. Insert the Boost.PCIe CD
- 4. If you would like to install via Windows Update, select "Yes, this time only". Otherwise Select 'No, not this time' to install from the CD and click next.

Found New Hardware Wizard					
	Welcome to the Found New Hardware Wizard         Windows will search for current and updated software by looking on your computer, on the hardware installation CD, or on the Windows Update Web site (with your permission).         Flead our privacy policy         Can Windows connect to Windows Update to search for software?         Yes, this time only         Yes, now and givery time I connect a device         No, not this time				
	< <u>B</u> ack <u>N</u> ext > Cancel				

5. The Found New Hardware Wizard will then ask you to locate the software drivers.

If you have chosen to search Windows Update, select "Install the software automatically (Recommended)". This will take you to Step 7. If you wish to install from the Boost.PCIe CD, select "Install from a list or specific location (Advanced)" and click next to point to the CD drive.

Hardware Update Wizard	
	This wizard helps you install software for: PCI Serial Port If your hardware came with an installation CD
	<ul> <li>or floppy disk, insert it now.</li> <li>What do you want the wizard to do?</li> <li>Install the software automatically (Recommended)</li> <li>Install from a list or specific location (Advanced)</li> <li>Click Next to continue.</li> </ul>
	< <u>B</u> ack <u>N</u> ext > Cancel

6. Select to 'Search for the best driver in these locations' and then 'Search removable media', as shown below. Click Next

Found New Hardware Wizard
Please choose your search and installation options.
Search for the best driver in these locations. Use the check boxes below to limit or expand the default search, which includes local paths and removable media. The best driver found will be installed. Search removable media (floppy, CD-ROM)
Include this location in the search Browse Browse
Choose this option to select the device driver from a list. Windows does not guarantee that the driver you choose will be the best match for your hardware.
< <u>Back</u> <u>N</u> ext > Cancel

7. The Installer will copy across all the drivers and associated registry files. Click **Finish** when complete.

Found New Hardware Wizard					
	Completing the Found New Hardware Wizard The wizard has finished installing the software for:				
	Brainboxes PCIe 4 Port RS232 Serial Card (PX-260/701/268)				
	Click Finish to close the wizard.				

- 8. If you are installing a multiport card, you will need to install **each** port manually following steps 4-7 when prompted for each port on your card.
- 9. If you are installing a 422/485 card, you will also need to install the "Base System Device". This is the 422/485 Controller for your card. Follow steps 4-7 again when prompted.
- 10. Once installed, you can check the COM Number of the Port, by opening Device Manager (See Section 3.1: Finding your Brainboxes COM port). If you need to change the COM port number, see Section 3.2 Changing Your COM Label.

## 2.2. Windows Vista & Server 2008 64 & 32 bit installation

Note: Images below show a PX-260 4 Port RS-232 device as an example. The same installation steps can be applied to all other products in the PX PCI Express range.

- 1. Turn off the PC (unplug from power socket) and insert the PCI Express Card into a free PCIe slot.
- 2. Turn the PC on.
- 3. Insert the Boost.PCIe CD
- 4. The *Found New Hardware Wizard* will come up. If your computer is set to check Windows Update Automatically for a driver, then it could take longer for this screen to pop up.
- 5. Select 'Locate and install driver software'.

- Found New Hardware	×
Windows needs to install driver software for your PCI Ser Port	ial
Locate and install driver software (recommended) Windows will guide you through the process of installing driver software for your device.	are
Ask me again later Windows will ask again the next time you plug in your device or log c	on.
Don't show this message again for this device Your device will not function until you install driver software.	
Canc	el

6. **NB** Vista will enter the Security Check to ensure that you have initiated the installation (and not some malicious program). Click **Continue** 

7. If you would like to install via Windows Update, select "Yes, this time only". This will take you to Step 9. Otherwise select 'Don't search online' to install from the CD.

)	Found New Hardware - PCI Serial Port
	Allow Windows to search online for driver software for your PCI Serial Port?
	Yes, always search online (recommended) Windows will automatically search for the latest drivers and applications for your hardware and download them to your computer.
	Yes, search online this time only Windows will search for the latest drivers and applications for this device and download them to your computer.
	Don't search online Your device may not function properly until you get the latest software.
	Please read Microsoft's privacy statement
	Cancel

8. The Found New Hardware Wizard will then ask you to locate the software drivers. Ensure that the CD is in the drive and click **Next** 



9. Once the driver has been installed, click Close.



- If you are installing a multiport card, the Operating System will install each subsequent Serial Port automatically.
- If you are installing a 422/485 card, you will also need to install the "Base System Device". This is the 422/485 Controller for your card. Follow steps 4-9 again when prompted.
- Once installed, you can check the COM Number of the Port, by opening Device Manager (See Section 3.1: Finding your Brainboxes COM port). If you need to change the COM port number, see Section 3.2 Changing Your COM Label.

## 2.3. Windows 7/Server 2008 R2 installation

# Note: The following installation instructions use a PX-346, but the installation instructions are the same for any PX card.

1. When you boot up your computer on Windows 7, Windows update will automatically search for the latest drivers. If you have a connection to the internet, the drivers will be installed and the device will be ready to use.



2. If there is no connection to the internet or the drivers can't be found, a message will appear to tell you that device driver software was not successfully installed.

] Driver Software Installation		×
Device driver software was i	not successfully installed	
Base System Device PCI Serial Port	No driver found No driver found	
You can change your setting to auto Change setting	matically search Windows Update for drivers	
What can I do if my device did not in	nstall properly?	
	С	lose

- 3. To install the drivers Device manager will need to be opened. To open device manager go to the control panel, system, hardware tab, then click on the device manager button.
- 4. Once this is open you will see the yellow ! icon in the other devices node. Right click on the device and click on update driver software.



5. If your Brainboxes card came with a CD insert it now and select to search automatically and the driver software will be found and installed. Skip to step If not and you have a folder with the drivers, select to browse your computer for the drivers.

	×
🕞 📱 Update Driver Software - PCI Serial Port	
How do you want to search for driver software?	
Search automatically for updated driver software Windows will search your computer and the Internet for the latest driver software for your device, unless you've disabled this feature in your device installation settings.	
Browse my computer for driver software Locate and install driver software manually.	
	Cancel

6. Select the folder which contains the drivers that you want to install for your device.

	×
🕒 📱 Update Driver Software - PCI Serial Port	
Browse for driver software on your computer	
Search for driver software in this location:	
C:\Users\Test\Desktop\PX Build16    Browse	
Include subfolders	
Let me pick from a list of device drivers on my computer	
This list will show installed driver software compatible with the device, and all driver software in the same category as the device.	
Next	Cancel

7. The drivers will then be installed for the card.



8. You will then need to install the Base System Device (RS-422/485 devices only) and then install all of the Serial ports using the same steps as above.



9. Once you have installed one of the ports you can scan for hardware changes and the other Serial Ports will be installed automatically.

🛃 Com	nputer Management				
File /	Action View Help				
← → Cc	Update Driver Software. Disable Uninstall	7-PC Jter			
▲ 100 mm m	Uninstall Scan for hardware changes Add legacy hardware Properties Help Disk Management Services and Applicat		vadapters D-ROM drives drive controllers Interface Devices Ar/ATAPI controllers ards and other pointing devices ors port serial adapters ainboxes PCIe 4xRS422/485 (PX-346/335) ainboxes PCIe RS422/485 Controller ork adapters devices ainboxes RS422/485 Serial Port ainboxes RS422/485 Serial Port		
•		Ports (COM & Ports (COM & Communic Communic Processors System device Universal Seria	RS422/485 Serial Port LPT) RS422/485 Serial Port (COM ations Port (COM1) Port (LPT1) S I Bus controllers	A3)	
U Dr	iver Software Installatio Ir device is ready t	n o use			×
Brair Brair Brair	nboxes RS422/485 Seria nboxes RS422/485 Seria nboxes RS422/485 Seria	I Port (COM5) I Port (COM5) I Port (COM4)	<ul> <li>Ready to use</li> <li>Ready to use</li> <li>Ready to use</li> </ul>		
					Close

# 2.4. Windows 8 installation

- 1. Insert the PX CD in to your laptop.
- 2. Insert the PX card in to an available ExpressCard slot on your laptop.
- 3. You will now see the below window appear. Click on it and a menu will appear.



4. Now select the 'Open folder to view files' option from the below window:





File Explorer

Take no action

5. Go to the bottom of the list of files and select the setup.exe file. This file will install the PX drivers.

Name	Date modified	Туре	Size
Product Support	26/09/2012 11:10	File folder	
Uninstall	26/09/2012 11:10	File folder	
autorun	17/10/2007 12:34	Setup Information	1 KB
ВВ	03/03/2006 16:13	lcon	3 KB
📥 bblogo	26/03/2012 16:46	JPG File	41 KB
bbpcie	21/03/2012 16:45	Security Catalog	11 KB
BbPCle	19/03/2012 14:17	Setup Information	7 KB
bbpebus	21/03/2012 16:45	Security Catalog	15 KB
BbPeBus	19/03/2012 14:17	Setup Information	34 KB
🥔 bbpeio	21/03/2012 16:45	Security Catalog	15 KB
👜 BbPelo	19/03/2012 14:17	Setup Information	6 KB
🧼 bbpelpt	21/03/2012 16:45	Security Catalog	11 KB
BbPeLpt	19/03/2012 14:17	Setup Information	3 KB
bbpeser	21/03/2012 16:45	Security Catalog	15 KB
BbPeSer	19/03/2012 14:17	Setup Information	10 KB
mvstcdxx.lst	23/03/2012 11:39	LST File	2 KB
README	17/09/2012 13:23	Chrome HTML Do	14 KB
README	17/09/2012 13:26	Text Document	3 KB
Revision	19/03/2012 14:34	Text Document	1 KB
🎝 SerialTest	09/05/2008 10:30	Application	474 KB
🚝 Setup	19/03/2012 14:34	Application	1,945 KB

6. Now that you have selected the setup.exe file, you will now see a window as shown below, click Next.



7. When the drivers are installing, the window will look like the one below.

Brainboxes Boost.PCIe Installation	×
Installing The installation process may take a while. Please wait	<b>}</b>
Installing Boost.PCIe Driver Package	
< <u>B</u> ack Finish Cancel	

8. When the drivers have been installed, you will then see a similar window as shown.

Brain	boxes Boost.PCIe Installation	×
	Installation process completed. You have successfully installed your Brainboxes Boost.PCIe products.	
	To close this wizard, Click 'Finish',	
	< Back Finish Cancel	

9. When the drivers have installed, Device Manager will now look like the below image. If there are any yellow exclamation marks over the Brainboxes products, please right click the device and then update the driver pointing to the files on the CD-ROM.



👂 🏺 Universal Serial Bus controllers

# 2.5. Finding your Brainboxes COM port.

- **Open** Device Manager (Found by Right Clicking on My Computer and clicking *Manage*. Then Select *Device Manager* from the left hand pane.) For Server 2008 users, Device Manager is found within Diagnostics in Server Manager.
- Find the Brainboxes Serial Port entry in Device manager. (Found under the 'Ports' section)
- The Brainboxes Serial Port entry displays the current COM number in brackets after the name. (This
  is usually COM3 following install, but may be different if other serial devices have been installed in
  the past)
- To change your COM label, see Section 3.2: Changing your COM label

File       Action       View       Help         Image: SC440-VISTA32       Image: SC440-VISTA32         Ima	🚔 Device Manager	
SC440-VISTA32         SC440-VISTA32         Diskl drives         Matte port serial adapters         Thanboxes PCle 4 Port RS232 Serial Card (PX-260/701/268)         Network adapters         Ports (COM & LPT)         The Brainboxes RS232 Serial Port (COM3)         Brainboxes RS232 Serial Port (COM4)         Brainboxes RS232 Serial Port (COM6)         Communications Port (COM1)         Processors         Storage controllers         System devices         Universal Serial Bus controllers         Universal Serial Bus controllers	<u>File Action View H</u> elp	
SC440-VISTA32         Disk drives         Disk drives         Disk drives         Disk drives         DVD/CD-ROM drives         IDE ATA/ATAPI controllers         Keyboards         Monitors         Monitors         Monitors         Particle Strain adapters         Particle Strain Port (COM3)         Parts (COM & LPT)         Parts Brainboxes RS232 Serial Port (COM3)         Parts Indoxes RS232 Serial Port (COM4)         Parts Brainboxes RS232 Serial Port (COM5)         Parts Brainboxes Port (COM1)         Processors         System devices         Parts Serial Bus controllers         Parts Serial Bus controllers		
<ul> <li>Brainboxes RS232 Serial Port (COM3)</li> <li>Brainboxes RS232 Serial Port (COM4)</li> <li>Brainboxes RS232 Serial Port (COM5)</li> <li>Brainboxes RS232 Serial Port (COM6)</li> <li>Communications Port (COM1)</li> <li>Processors</li> <li>Storage controllers</li> <li>System devices</li> <li>Universal Serial Bus controllers</li> </ul>	SC440-VISTA32 SC440-VISTA32 SC440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-VISTA32 Sc440-	
	Brainboxes RS232 Serial Port (COM3) Brainboxes RS232 Serial Port (COM4) Brainboxes RS232 Serial Port (COM5) Brainboxes RS232 Serial Port (COM6) Communications Port (COM1) Processors Storage controllers System devices Diversal Serial Bus controllers	

# 2.6. Changing your COM label

- If you need to change the COM label, **Double click** on the Port entry in Device Manager
- Click on the 'Port Settings' tab and click Advanced

brai	nboxes	
Default / Override Sett	ings	
🛛 🗶 🛛 Baud Rate	: 115200 👻	🔲 Override
Data Bit:	x 8 🔻	🕅 Override
Parity	None 👻	🔲 Override
Stop Bits	: 1 🔹	🔲 Override
Flow Contro	l: None 💌	🔲 Override
<u>C</u> TS Always	s True - hardware state ignored:	
<u>D</u> SR Alway	s True - hardware state ignored:	

• A new COM Port label can be selected from the "COM Port Number" dropdown menu.

COM N	Number	a different COM number for this port
	COM Port Number:	СОМЗ 🔻
Inform/	ation	
	Interface Type:	PCle
	Receive FIFO Size:	128 bytes
	Transmit FIFO Size:	128 bytes
	Maximum Baud Rate:	921600 baud



• If the COM Port number is labelled "*in use*", it is either currently used by a COM Port present on the system, or is reserved for a device which is not currently present. It is possible to select this COM number and force the change, if you are sure it is not required by any other device.

# 2.7. Port Settings

The Port Settings allow you to set Default or Override Settings for the serial communication and how to deal with incoming hardware handshaking events.

- To open '*Port Settings*', open device manager and double click on the Brainboxes COM Port Entry under the '*Ports*' section
- Then Click on the 'Port Settings' tab.

General Port Settings Drive	boxes	
Default / Override Settings	boxes	1
Default / Uverride Settings		
E DUA E DIO		10
	5200 -	Uverride
Data Bits: 8		Override
Parity: N	one 🔹 🗖	0 verride
Stop Bits: 1	•]	] Override
Flow Control: N	one 🔹	] Override
<u>C</u> TS Always True	e - hardware state ignored: 🛛 🦳	1
DSR Always Tru	e - hardware state ignored: 🛛 📄	]
Need More <u>H</u> elp? Click: 🧿	Advanced Rest	ore <u>D</u> efault

• All options can be selected from the Dropdown Menus. In addition, you can enter a non-standard value into the Baud rate

**NB** – Once the desired settings have been achieved, you must click **OK** to activate them. At anytime click the '*Restore Default*' button to return to the original setup.

#### Default / Override Settings

- The "Default Settings" will be set if an application does not specify the serial settings when it opens the COM Port.
  - This is sometimes the case with old Legacy applications and you will need to choose these settings to match the communications that you wish to use.
  - The majority of Applications will specify what Serial Settings they wish to use. In this case, it
    will not matter what the Default settings are, as the Port will be opened with the Application's
    Settings.
- When the 'Override' box is checked next to the Default Setting, the Port will communicate at this setting whether an application has requested it or not.
  - For example, this will enable you to force baud rates that your application does not allow you to select. This can be useful for interfacing to equipment which uses higher baud rates or unusual baud rates, which your application does not support.
  - In a case where you want to use hardware handshaking, but your application is not capable, you can select RTS / CTS Always True – Hardware state ignored and choose to Override it.
  - **NB** with the use of Override Settings, you need to ensure that the equipment you are connecting to is setup to match the communications settings you are forcing.

0

#### CTS / DSR Always True

- CTS and DSR are incoming hardware handshaking lines. This means they receive signals from the connected device which tell the ExpressCard when it is and isn't OK to send data.
  - Sometimes these signals may want to be ignored. By forcing CTS or DSR True, the ExpressCard will ignore those signals and always send data.

These settings are especially helpful when CTS and DSR are not physically connected (such as in a 3 wire setup) and it is not acceptable for the data flow to stop and start due to arbitrary variances on the unconnected signal lines.

# 2.8. RS-232 Settings and Information

Note - this section is for RS-232 products only.

### **RS-232 Standard**

The RS-232 standard was introduced in 1962, it is now widely established. RS-232 is a slow speed, short distance, single ended transmission system (i.e. only one wire per signal). Typical RS-232 maximum cable length is 50 feet.

### 9 Pin D Serial Port RS-232 Cables

To connect to the RS-232 Serial Port you will need a cable terminating in a 9 way female D connector. It is sound practice to use cables with screws fitted that will allow you to fasten the cable securely to the PC card.

In general, you will need to make up a "cross-over" cable to correctly interface the PC to the RS-232 port of another computer or device. Provided you have the pin outs and handshake requirements of both sides of your RS-232 connection, the cross over cable becomes a matter of common sense. The cross-over cable is simply to ensure that the right signals going out of one RS-232 port go into the appropriate lines of the other RS-232 port.

#### Pin D Serial Port Connection To Another PC

SERIAL PORT Side	Other PC SERIAL PORT Side.
9 PIN D CONNECTOR	9 PIN D CONNECTOR







Suppose we want to connect the Brainboxes Serial Port to the serial port of another PC. Connect the earth lines. Line 5 of Serial Port 2 to lines 1 & 7 of the other PC. This gives the two devices a common earth level.

Connect the Transmit and Receive lines together. Line 3, TXD, Port 2 goes to line 3, RXD, of the other PC. Line 2, RXD, Port 2 goes to line 2, TXD, of the other PC. This allows each to receive the data transmitted by the other.

Connect the Port 2 DTR line, pin 4 to the other PC DCD, pin 8 and CTS, pin 5, lines. Also, connect up the other PC DTR line, pin 20 to the Port 2 DCD, pin 1 and CTS, pin 8, lines.

This allows the receiving device to signal when it can no longer accept data. The receiving device sets DTR false when it is unable to receive any more data. The sending device reads DTR on its CTS and DCD pins. It should stop sending when CTS goes false.

Connect the Port 2 RTS line, pin 7, to the other PC DSR line, pin 6. Also, connect the other PC RTS line, pin 4, to the Port 2 DSR line, pin 6. This RTS line is used to let the other device know that it is ready for data exchange.

# 2.9. RS-422/485 Settings and Information

- To achieve **RS-485 Half Duplex** Communications, it is necessary to short Pins 1 and 6 together, and pins 2 and 7. This can be done via the on-board multi-plex jumpers.
- For the PX-320/324/313 cards here are no half duplex headers. To achieve half-duplex communications, pins 1&6 and 2&7 must be shorted in the cable.
- Once your wiring is setup, you will also need to set the card to full or half-duplex mode in the software.



For RS-422/485 products only, there is an additional tab in the Advanced Settings to allow you to change duplex mode.

dvanced Settings for COM	3 Properties
Port Settings RS422/485 S	ettings UART Settings About
brain	boxes
Duplex Mode Setting	
Change selection port.	n to use different duplex mode settings for this
Duplex Mode:	RS422 full-duplex mode
	RS422 full-duplex mode
	RS485 half-duplex autogating mode
Need More <u>H</u> elp? Click: 🤇	<u>R</u> estore Defaults

- The drop down list allows users to choose the desired RS-422/485 operations mode.
- Select "RS-422 full-duplex mode" for full-duplex communications.
- Select "RS-485 half-duplex autogating mode" for Half Duplex communications.
- For further details on wiring, see Section 8.2: Device Pinout
- Restore Defaults: Pressing this button will reset all settings on this Property Page back to the factory defaults of this device. The default settings for this Property Page are "RS-422 full duplex mode".
- Background Information:
- DTR/DSR Handshaking is not available on 422/485 devices.

#### **RS-422 Standard**

The RS-422 standard defines a serial communications standard. RS-422 is a high speed and/or long distance data transmission. Each signal is carried by a pair of wires and is thus a differential data transmission system. Over distances up to 40 feet the maximum data rate is 10 Megabits per second, and for distances up to 4000 feet the maximum data rate is 100 Kilobytes per second. A 120-Ohm resistor should be used to terminate the receiving end of the line. It is generally used between one transmitter receiver pair to ONLY one other transmitter receiver pair, but each output can drive up to 10 receivers.

RS-422 Standard -1 Driver up to 10 Receivers		
Line Length	Max Data Rate	
40 Feet = 12m	10 Mbits/sec	
400 Feet = 122m	1 Mbits/sec	
4000 Feet = 1219m	100 Kbits/sec	



#### **RS-485 Standard**

The RS-485 standard is similar to the RS-422 standard upon which it is based. The main difference is that up to 32 transmitter receiver pairs may be present on the line at one time. A 120-Ohm resistor should be used to terminate either end of the main line. If more than one device may transmit data, the RTS line is used as transmit enable signal, so preventing contention between talkers.

RS-485 Standard - Up to 32 Driver/Receiver Pairs		
Line Length	Max Data Rate	
40 Feet = 12m	10 Mbits/sec	
400 Feet = 122m	1 Mbits/sec	
4000 Feet = 1219m	100 Kbits/sec	



#### **Terminating Impedances**

RS-422 and RS-485 lines should be terminated at the end of the main branch of the RECEIVER, in the cables characteristic impedance. These terminating impedance's stop echoes caused by the serial data being reflected back at the cable ends. It is not necessary to terminate the transmitter end of the twisted pair.

Brainboxes cards have the correct 120 Ohm (nominal) terminating resistors for the RXD twisted pair line and the CTS twisted pair line fitted on the RS-422/485 card for the serial ports on the card.

There is no need to add any more at the PC end.

The terminating impedance's shown later in the wiring diagrams are automatically provided by the on board resistors and do not have to be added by the user.

This RS-422/485 termination circuit is based on the recommendation of Texas Instruments, and uses

resistors to provide line termination  $R_t$ , bus-idle failsafing (biasing)  $R_b$  and bus-shorted failsafing,  $R_f$ . However, this circuit may not be suitable for all RS-485 bus systems. Whilst the circuit includes line termination to prevent the data signal being reflected, this termination should only be present at each end of a bus and not at any intermediate nodes.

Also, while this circuit ensures that our PX cards are properly biased when the bus is idle, this circuit may not provide sufficient bias for any nodes (i.e. external RS-485 devices) which have their receivers connected directly to the D+ and D- lines. If you do have RS-485 devices whose receivers are connected directly to the D+ and D- lines, you may need to add a couple of resistors to your bus, from D- to ground and from D+ to a positive supply, with a resistance sufficient to give at least 0.2V between D+ and D- when the bus is idle.



#### Fail Safe Open Circuit Detection

Open circuit is when there are no drivers on the circuit. This occurs by design in party line multi driver/receiver systems and unintentionally when the twisted pair line is accidentally cut or disconnected or the transmitting device fails. In RS485 party line systems there are extended periods of time when none of the many possible talkers are gated onto the bus. This is known as the line idle state and occurs when all the driver outputs are in the high impedance state. The lines float, perhaps being pulled to the high or low state by noise or other voltages on the line.

Without fail safe open circuit detection false start bits are detected by the receivers, either corrupting good communications or causing noise to masquerade as good data.

The on board fail safe open circuit detection causes the receiver to go to a known, predetermined state and prevents false start bits and bad data being detected during open circuits.

#### Fail Safe Short Circuit Detection

Short circuits are when the two lines of a twisted pair are connected together. This occurs due to either accidental damage to the cable or due to failure of one or more transmitter/receivers on the line. The short circuit condition is dangerous since damage to the receiver may occur and communication may be corrupted or prevented. The on board fail safe short circuit detection prevents the line impedance from going to zero and thus protects the inputs of receivers and the outputs of drivers

#### **RS-422 Operation**

Generally, in RS-422 systems all 8 signal lines from the 9 pin D connector participate in the data transfer sequence, thus 4 twisted pair cables are used. One twisted pair carries the TXD data outwards, one pair brings the RXD data inward, another pair carries the RTS handshake outwards and the fourth pair brings the CTS handshake inwards. There is no need to carry the ground from one device to another. This RS-422 arrangement allows data to be transmitted and received simultaneously since each signal has its own data cable pair. In addition, the receiver can set RTS true so telling the transmitter on its CTS input that the receiver is ready to accept data. In this way, no data will ever be transmitted when the receiver is unable to accept it, due to a full input buffer etc. And so no data will be lost.

#### **RS-485 Operation**

The RS-485 standard is intended for up to 32 driver receiver pairs on the bus. The line drivers used in the RS-422/485 card are designed to work correctly in both R-S422 and RS-485 systems. The main difference therefore is in how the system is implemented. Though the card uses a 9 pin D connector, in general, not all the lines are used for RS-485 systems. The RTS+/- and CTS+/- lines, though driven by the card, are usually not connected. In two wire, Half-Duplex configurations the TXD+ line is connected to the RXD+ whilst the TXD- line is connected to the RXD-, only one pair of twisted wire cable is used in RS-485 Half Duplex communications. The hardware handshaking performed by the CTS+/- and RTS+/- lines in RS-422 systems are handled by a software protocol in RS-485 systems. In situations where more than one device may transmit data on the shared data line, each cards RTS line is used as a gating signal to enable the TXD driver only when that card needs to transmit data. This mechanism prevents bus contention caused by multiple transmitters holding the line in opposing states. Our cards have a facility which automatically "gates" the RTS line, thus enabling the transmitter independently of any software. The three wiring schemes given described below are: -

- 1. RS-485 One Talker Many Listeners (HALF DUPLEX)
- 2. RS-485 Many Talkers Many Listeners (HALF DUPLEX.)
- 3. RS-485 Many Talkers Many Listeners (FULL DUPLEX.)

#### RS-485 One Talker - Many Listeners, Half Duplex.

There are several schemes for connecting RS-485 devices depending on the characteristics of the system. In many cases there will be only one device, which can transmit, data and all the others simply listen to it. This scheme is used for theatrical lighting intensity control in the DMX512 standard. This is shown below. There is NO multiplexing of the TXD and RXD lines. Data is only flowing one way, from PC outwards, and is thus a Half-Duplex configuration; only one twisted pair cable is needed.



Note: The Receiver end of MAIN line terminated in characteristic impedance by ONBOARD resistor networks stubs off the main not terminated. In the above scheme, one RS-485 device is talk only, it transmits data, but it does not receive any. The other RS-485 devices are receive only, they do not transmit any data at all.

#### RS-485 Many Talkers- Many Listeners, Half Duplex.

Another popular RS-485 layout is for multiple talkers and multiple listeners. This is shown below. This is also known as "party line" transmission. It is imperative to have some method of preventing two devices trying to drive the data lines at the same time. The normal method is to use the RTS line as a talk enable. The RTS line should go true immediately prior to the data transmission and go false immediately after the last byte in the stream is sent.



Note: BOTH ends of MAIN line terminated in characteristic impedance, stubs off main line not impedance, since both ends receive. The twisted pair ends are wired to both RXD+ & TXD+ and RXD- & TXD- at each RS-485 device!

#### RS-485 Many Talkers- Many Listeners, Full Duplex.

The RS-485 many talkers, many listeners, Full Duplex system can be used when all the

RS-485 devices have separate Transmit and Receive channels. There is NO multiplexing of the TXD and RXD signals on the same device. This system is especially useful when there is no flow control available on the PC, usually due to the use of a third party communications program that prevents the use of the RTS signal as a "transmit enable" control. It can be used in the following situations:-

a) The PC is connected to only ONE RS-485 device.

b) The PC is communicating with several RS-485 devices that are each able to recognize and respond to their own unique address. The RS-485 devices only drive their TXD lines when they are responding to

requests from the PC to send data. In effect, the RS-485 device's address and the command it receives is used to control access to the devices TXD channel.

This is a Full Duplex system. Two twisted pair cables are required. One twisted pair, is the PC's TXD channel, it carries the data sent from the PC's TXD outputs to the RXD inputs of each of the RS-485 devices. The second twisted pair, is the Devices TXD channel, it carries the data sent from each of the devices' TXD outputs to the RXD inputs of the PC. The advantages of this system are great, since no new communications, software is needed, and the PC can talk and listen at the same time. In effect, the handshaking is performed by the intelligence of the RS-485 devices attached to the PC. When wired as below, the PC can transmit data at any time and all the RS-485 devices #1 to #n simultaneously receive it. Only one of the RS-485 devices may talk, i.e. transmit data, at any one time. Each RS-485 device receives the command to talk from the PC, it gates its TXD drivers on, sends the data down the device TXD channel, and disables its TXD drivers. The other RS-485 devices remain in the 'receive only' mode when they are not being addressed, they do not transmit any data at all.



# RS485 Full Duplex.

Note: The receiver end of MAIN line terminated in characteristic impedance, stubs off the main not terminated.

### **RS-422 Serial Port Cables**

Use screened twisted pair Belden cable 9729 and 9829, L type 2493 and 2919 cable to make the RS-422 connection. Unscreened Belden type 8795 may also be used in less noisy environments. The on board resistor networks terminate the receiving end of the twisted pair cable in its characteristic impedance.

#### **RS-485 Serial Port Cables**

For best noise immunity use twisted pair cables to make the RS-485 connection. In Half Duplex wiring only 1 twisted cable pair is needed. Two twisted pair cables are needed for Full Duplex communications. Use screened twisted pair Belden cable 9729 and 9829, UL type 2493 and cable to make the RS-485 connection. Terminate the twisted pair cable.

## **Optional Grounding Arrangements**

Proper operation of the cable circuit, according to TIA EIA: 485 A (1995) requires that the cable ground shield is not connected directly to the equipment ground shield. A current limiting resistor should be used in series with the shield to avoid possible large current flow due to differences in ground potential. Any one of the methods shown below can do this.

The circuit common of the equipment is connected to protective ground, at one point only by a 100  $\Omega$ , ±20% resistor with a power dissipation rating of 1/2W. An additional provision may be made for the resistor to be bypassed with a strap to connect signal common and protective ground directly together when specific installation conditions necessitate.



# 2.10. UART Settings

The UART settings for the Brainboxes COM Port allow you to get the best performance from your device and system. There are two choices, dependant on whether minimal CPU usage or Data Latency (delay) is the main concern.

The default settings have been carefully selected and should provide great performance for the majority of users. The UART Settings will help if you need to lower the CPU usage, or your application is timing critical and requires a lower Data Latency

- To open Advanced Settings, open the Port Settings (as described in section 3.3) and click the • Advanced button
  - Advanced Settings for COM3 Properties ? X Port Settings UART Settings About brain boxes UART Settings Change settings to optimise the UART behaviour for data reception and transmission. Interrupt Behaviour Receive Trigger Level (%): 75% Transmit Trigger Level (%): 10% Flow Control Behaviour Flow Control Trigger Level (%): 85%

Need More <u>H</u>elp? Click: 🕐

Select the 'UART Settings' tab. ٠

**Restore Defaults** 

Cancel

OK

#### Receive Trigger Level:

- This slider allows you to choose how much incoming data is stored in the Receive FIFO before it gets processed by the driver.
- Processing the data takes a small amount of CPU time, so doing this frequently will increase CPU Usage, but it will also decrease the latency at which data is delivered to the application. Choosing the right value is a trade-off between CPU Usage and Latency.
- Setting this value very low will result in a high number of interrupts, and therefore increased CPU Usage, as well as short latency times between the reception of the data by the UART chip and the delivery to the application. Choosing a high value has the opposite effect.
- If the Receive Trigger Level is chosen very high, and data is continuously streaming into the UART's FIFO, then this might result in data getting lost due to a FIFO Overrun. This is caused by the reaction time of the Operating System and driver to the interrupt. If this reaction time is longer than it takes to fill up the remaining space in the FIFO, then overrun can occur. To prevent this, choose a slightly lower Receive Trigger Level, and use Flow Control.
- The slider allows choosing values from 1% to 100% of the Receive FIFO size.

#### Transmit Trigger Level:

- This slider allows you to choose when the Transmit FIFO is re-filled with data. If a low value is chosen, little or no data is left in the Transmit FIFO at the time of the re-fill. The higher the value, the more data will be in the FIFO.
- Re-filling the Transmit FIFO before it runs empty has the advantage that the small processing time required to generate the interrupt notification to the driver and putting data into the FIFO will not have the effect of a gap appearing in the data stream on the transmission line.
- It is not common to choose high values for this slider, as the potential transmission gap is easily bridged, even if values are chosen in the lower part of the slider. Higher levels increase the amounts of hardware interrupts generated, and hence increase CPU usage.
- The slider allows choosing values from 0% to 100% of the Transmit FIFO size.

#### Flow Control Trigger Level

- The slider only takes affect if any type of flow control was selected by the application that opened the COM port.
- This slider allows you to choose when the flow control state changes (RTS, DTR, in-band flow control). If the amount of received data reaches the Flow Control Trigger Level, any active flow control mechanism is set to the 'do not send' state. Once the amount of received data falls again below this level, all active flow control mechanisms are returned to the 'send data' state.
- Depending how handshaking is implemented on the device at the other side of the cable, it is possible that some data is still transmitted to our UART even after handshaking has been turned off. Setting very high Flow Control Trigger Levels might in this case result in a FIFO overrun, and hence the loss of data.
- It is not common to choose low values for this slider, as this increases the amount of handshaking changes on the line. That might increase the processing overhead on the remote device, and result in gaps in the data stream, thus reducing data throughput. Usually values are chosen in the higher part of the slider.
- The slider allows choosing values from 1% to 100% of the Receive FIFO size.

Pressing the "Restore Defaults" button will reset all settings on this Property Page to the factory defaults of this device.

# 3. Uninstallation – Windows Server 2008/Vista/Server 2003/XP

To uninstall the device, please ensure the PCI Express Card is present on the PC.

• **Open** Control Panel, and then open "Add or Remove Programs". In Vista, this will be called "Programs & Features"



• The Brainboxes Uninstallation wizard will launch which will remove all driver files and associated registry entries. Just click **Next** on each page of the Wizard. When the drivers have been uninstalled, click **Finish**.



- Once finished, check Device Manager to ensure all Ports have been removed from the system.
- You may now power down the PC and unplug your PCI Express Card.
- To reinstall the software,
  - Simply Right Click the "Ports" entry in Device Manager and select "Scan for Hardware Changes". Windows should find the ports and launch the Found New Hardware wizard. Follow the installation instructions as in Section 2 to reinstall
  - $\circ$   $\;$  Alternatively, restart the PC to launch the Found New Hardware Wizard

# 4. Boost.PCIe Driver Upgrade / Rollback

There are several parts to the Boost.PCIe, driver:

## For RS-232:

Example

- Card driver: "Brainboxes PCIe 4 Port RS-232 Serial Card (PX-260)"
- Port driver: "Brainboxes RS-232 Serial Port (COM3)".

### For RS-422/485

Example

- Card driver: "Brainboxes PCIe 2 Port RS-422/485 Serial Card (PX-313)"
- 422/485 driver : "Brainboxes RS-422/485 Controller "
- Port driver: "Brainboxes RS-422/485 Serial Port (COM3)".

**NB** If you need to upgrade or roll back the Boost.PCIe driver, we recommend to completely uninstall the existing drivers first, and then to install the new drivers from fresh. This will restore all settings to factory default. However, if you instead wish to retain your settings, you can use the 'Update Driver' or "RollBack" in Device Manager for upgrading/rolling back the Boost.PCIe driver.

## 4.1. Upgrading the Boost.PCIe Driver

i. Go to Device Manager and Right Click on the Serial Card entry (Found under Multiport Serial Adapters – see image below)

(PX-260/201/200)
Update Driver Software
Disable
Uninstall
of in 15 cm
Scan for hardware changes
Properties

ii. Select Upgrade Driver. This will launch the Found New Hardware Wizard. Follow the on screen instructions and point to the location of the new driver package.

NB: It is only possible to upgrade the Boost.PCIe driver via the Serial Card entry in Device Manager and not the Serial Port entry. The upgrade process will automatically upgrade the Port driver.

# 5. Troubleshooting and Testing

# 5.1. Installation problems

- Check the PCI Express Card is correctly installed, and the Ports appear in Device Manager without any errors (Errors are indicted by a yellow exclamation mark)
- If the installation did not complete or shows any error messages then restart the computer.
- If Device Manager is still showing error messages, it is wise to uninstall and re-install. This should cure issues such as Resource Conflicts or failed installations. See Section 4: Uninstallation and Section 2: Installation Instructions.
- If the problem is still present after trying the above, try the following to help narrow down the problem.
  - 1. A different PCIe Slot
  - 2. A different PC
- Should the problem still persist, please contact Brainboxes Technical Support

# **5.2. Communication Problems**

If you are experiencing communication problems:

- Check the PCI Express Card is correctly installed, and the Ports appear in Device Manager without any errors (Errors are indicted by a yellow exclamation mark). If there are any errors follow **Section 6.1**.
- Perform a loopback: A loopback test will verify that your card is able to Transmit and Receive Data. The Transmit and Receive lines will need to be connected so that any data sent out of the card is then received back on the same Port. Please use the following to help perform a loopback
  - Brainboxes SerialTest Application: Click here to Launch Loopback test application
  - HyperTerminal application: Testing Serial Cards with HyperTerminal procedure
- Please contact <u>Brainboxes Technical Support</u> with your Loopback test result should the problem still persist with your application.

# 5.3. Testing your Serial COM port

To test your Brainboxes COM port works correctly you can use the Serial Test application. It is a simple application which will guide you through the steps to check that your Brainboxes COM port is working correctly.

You will need to select the COM port you want to test, and connect a loopback connector to transmit and receive pins of the respected COM port. You will then be given a result as to whether the test has passed or failed.

Welcome to the Brainboxes Serial Port Test Application.	
This test application will perform tests on your hardware after a successful installation. Before the test begins, please check in Device Manager for any visible error messages. If your card wasn't installed properly, please refer to the FAQ document to perform a successful installation, or contact Brainboxes for technical support.	
Please refer to the FAQ document for any further help.	
Cancel Next	
Brainboxes www.brainboxes.com	
Please select the COM Port to test:	
COM1 COM2 COM3 COM4 COM8 COM9	

# 6. Lifetime Warranty and Support

To receive the lifetime Warranty, you need to register your product with us using our online form.

NB: this must be done within 28 days of Purchase.

#### Lifetime Warranty Sign up

\* Terms and Conditions are available online. Standard warranty period is 3 years if a product is not registered.



Since 1983, Brainboxes have designed, tested and manufactured our products all under one Roof. One of our greatest strengths is in after sales service. Technical Support is provided by members of our Test Team, who know our products inside out and have direct access to the chip and board designers as well as the technicians who built and tested your product.

If you have any issues, questions or suggestions about our Products and Services, then please contact us.

Technical Support is free\*. As long as you have a Brainboxes Product we will be happy to help, even if it's discontinued or out of warranty. Excellent Customer Service, just as it should be.

For the quickest solution to your issue, if you email us, please include as much detail of your setup and the fault you are experiencing.

\* Standard rate call charges for phone support apply.

## <u>Email</u>

Technical Support:	support@brainboxes.com
Sales Enquiries:	sales@brainboxes.com

#### **Telephone**

You can speak to Brainboxes Support or Sales teams direct,

Monday – Friday, 9am to 5pm (UK time)

Tel: +44 (0)151 220 2500

# 7. Technical Specifications

# 7.1. Supported Serial Settings

Serial Setting	
Baud Rate	Up to 921,600
Data Bits	5,6,7 or 8
Parity	None, Odd, Even, Mark & Space
Stop Bits	1, 1.5 or 2
Handshaking	RTS/CTS DTR/DSR Xon/Xoff
Break	Supported

# 7.2. Device Pin-out

7.2.1. RS-232 Devices



7.2.2. RS4-22/485 Devices



## PLEASE NOTE:

- DTR/DSR Handshaking is not available on RS-422/485 devices
- For RS-422 FULL Duplex Communications, please note the pin outs above.
- To achieve **RS-485 Half Duplex** Communications, using two wires for communication, Pins 1 and 6 must be shorted and 2 and 7 must also be physically shorted. This can be done by using the on-board jumpers. This can be done via the on-board Multi-plex jumpers.
- Once your wiring is setup, you will also need to set the card to FULL or HALF Duplex mode in the software. For further details, see Section 3.5: RS-422/485 Settings and Information

### Regulatory Approvals / Compliance

For up to date details of global certifications, please check the product datasheet on the Brainboxes website.

## Pinout for 44Way D-connector split cable for PX-260/701/346/335/368





DB9 M

 $\odot$ 

PIN9

PIN5







# 8. Regulatory Approvals / Compliance

For up to date details of global certifications, please check the product datasheet on the Brainboxes website: <a href="http://www.brainboxes.com">www.brainboxes.com</a>

# 8.1. Company Accreditation

Brainboxes is accredited to internationally recognised standards for our Quality and Environmental Management Systems. Our ISO9001 Quality System was first accredited in 1994, followed by our ISO14001 Environmental System in 2008. These standards help ensure we can demonstrate effective management of all our quality systems and our environmental impacts, together with a process of continuous improvement.

All our Quality systems are subject to internal and external assessment on a regular basis. Copies of Certificates are available for download from our website: <u>www.brainboxes.com</u>

Linked with our Lean and Six Sigma techniques, we believe we have the most reliable products on the market, and to back this up we are offering a Lifetime Warranty\* on all our Serial Products.

# 8.2. Europe – EU Declaration of Conformity

Brainboxes products are designed to conform to the protection requirements of European Council Directive 2004/108/EC and its subsequent revisions.

A Declaration of Conformity and supporting Technical Construction File is available by request from Brainboxes, and will identify any updated legislation that may have been introduced since the publication of this Manual.

Warning: This is a Class A Product. In a domestic environment this product may cause interference in which case the user may be required to take adequate measures to address this.

# 8.3. WEEE Directive (Waste Electrical and Electronic Equipment)

The Waste Electric and Electronic Equipment (WEEE) Regulations 2013 became law in the UK on the 1st of January 2014 and replaced the 2006 Regulations. Brainboxes is fully compliant with this legislation.

#### Customer Responsibilities

You are encouraged to dispose of WEEE in an environment friendly way.

This can be done through your local civic amenities site, an approved treatment facility or alternatively through a relevant compliance scheme.

#### Brainboxes' Responsibilities

Brainboxes has a legal responsibility, as producer, to provide a free of charge collection service to our customers for our obligated WEEE.

Brainboxes is defined as a producer under the WEEE regulations because we sell own brand Electrical & Electronic Equipment (EEE) in the UK. Our WEEE Producer Registration Number is WEE/AH0004XR.

For details of our WEEE recovery service options, please see our Website, or email us at:

weeerecovery@Brainboxes.com

## 8.4. RoHS Compliance

All Brainboxes Serial and Bluetooth products are fully RoHS compliant.

Brainboxes identified at an early stage the importance of rapid compliance to RoHS guidelines and established a project team to actively manage the transition. The initial step in the process was to use our close relationships with suppliers to ensure early access to RoHS compliant components for all of our Bluetooth and Serial Products. In addition, the project team worked to ensure that our manufacturing processes meet all RoHS requirements well in advance of the deadline.

2011/65/EU

To verify supplier declarations on RoHS compliancy, we have also sent fully built products to an external test house for X-Ray system XDAL. This technique is capable of determining percentages of different elements and is accurate to 0.1% Wt.

RoHS Compliant Brainboxes products have been available since January 2005.

#### What is the RoHS Directive?

The Restriction of the Use of Certain Hazardous Substances (RoHS) in Electrical and Electronic Equipment (EEE) Directive (2011/65/EU) was transposed into UK law on 2 January 2013.

This legislation bans the placing on the EU market of new EEE containing more than the agreed levels of:

- lead (Pb)
- cadmium (Cd)
- mercury (Hg)
- hexavalent chromium (Cr6+)
- polybrominated biphenyls (PBB)
- polybrominated diphenyl ethers (PBDE)

Any future revisions to this legislation will be complied with, and identified in a Declaration of Conformity, available on request.

# 9. Copyright

## Copyright © Brainboxes Ltd

All rights reserved. No part of this hardware, software, circuitry or manual may be duplicated, copied, transmitted or reproduced in any way without the prior consent of the Manufacturer